

UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Addiese: COMMISSIONER FOR PATENTS P O Box 1450 Alexandra, Virginia 22313-1450 www.wepto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/517,669	06/02/2005	Dieter Kassel	KW-2030 (23091)	1888
27877 7550 04/09/2008 KENNAMETAL INC.			EXAMINER	
P.O. BOX 231 1600 TECHNOLOGY WAY LATROBE, PA 15650			ZHU, WEIPING	
			ART UNIT	PAPER NUMBER
Latinopi, i	11 15050		1793	
			MAIL DATE	DELIVERY MODE
			04/09/2008	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	WEIPING ZHU	1793					
The MAILING DATE of this communication appe	ears on the cover sheet with the c	orrespondence ad	dress				
Period for Reply							
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA Extensions of ime may be available under the provisions of 37 CFR 1:13 or 12 cm. 12	TE OF THIS COMMUNICATION 6(a). In no event, however, may a reply be tim Il apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	I. ely filed the mailing date of this o O (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on 24 March 2008.							
2a) ☐ This action is FINAL. 2b) ☐ This	a)☑ This action is FINAL. 2b)☐ This action is non-final.						
3) Since this application is in condition for allowan	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under Ex	k parte Quayle, 1935 C.D. 11, 45	3 O.G. 213.					
Disposition of Claims							
4) Claim(s) 1-12 is/are pending in the application.							
4a) Of the above claim(s) 6-12 is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6) Claim(s) 1-5 is/are rejected.							
7) Claim(s) is/are objected to.							
8) Claim(s) are subject to restriction and/or	election requirement.						
Application Papers							
9) The specification is objected to by the Examiner.							
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.							
Applicant may not request that any objection to the d							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign	oriority under 35 U.S.C. 8 119(a)	-(d) or (f)					
a) ☐ All b) ☐ Some * c) ☐ None of:	priemy amasi oo elelel g 110(a)	(4) 01 (1).					
1.☐ Certified copies of the priority documents	have been received.						
2.☐ Certified copies of the priority documents		on No					
Copies of the certified copies of the priori			Stage				
application from the International Bureau (PCT Rule 17.2(a)).							
* See the attached detailed Office action for a list of the certified copies not received.							
Attachment(s)							
1) Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)					

Attachment(s)		
Notice of References Cited (PTO-892)	 Interview Summary (PTO-413) 	
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Date	
3) Information Disclosure Statement(s) (PTO/SE/08)	5) Notice of Informal Patent Application	
Paper No(s)/Mail Date	6) Other:	
C Delivery Victorial Office		_

Page 2

Application/Control Number: 10/517,669

Art Unit: 1793

DETAILED ACTION

Status of Claims

 Claims 1-5 are currently under examination, wherein claims 1-5 have been amended in applicant's amendment filed on January 31, 2008. The non-elected claims 6-12 have been withdrawn in the same amendment.

Status of Previous Rejections

2. The previous rejections to Claims 1-5 under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention and the previous rejections to Claims 1-5 under 35 U.S.C. 103(a) as being unpatentable over Chen et al. (US 6,110,603) as stated in the Office action dated October 12, 2007 have been withdrawn in light of the applicant's amendments filed on January 31, 2008. The ground(s) of rejections have been established as follows:

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

 Claims 1-5 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

The phrase "substantially two-phase" in line 1 of claims 1-5 and the phrase "consisting essentially" in line 2 of claim 1 render the claims 1-5 indefinite, because a 3rd phase is obviously present in the claimed hard metal substrate body both before and

Application/Control Number: 10/517,669

Art Unit: 1793

after a top layer of a carbide, nitride and/or carbonitride is applied to the body as discussed in the paragraph 1 of the Office action dated October 12, 2007.

Appropriate corrections are required.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

 Claims 1-5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Chen et al. ('603).

With respect to claim 1, Chen et al. (603) disclose a hard metal body comprises by weight 10-96% of WC, 3-25% of a binder comprising Ni, Fe and Co and up to 2% of Cr (i.e. the claimed dopant), wherein the binder content in an edge zone of the hard metal body drops to less than half the binder content in the body interior (col. 2, line 63 to col. 4, line 37). The contents of the binder and the dopant of Chen et al. (603) overlap the claimed contents. A prima facie case of obviousness exists. See MPEP 2144.05 I.

Chen et al. (603) do not specify the proportion of a cubic phase as claimed. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made that the volume percent range of a cubic phase of Chen et al. (603) would be substantially identical to the claimed range, because the content of the cubic phase forming elements (e.g. Cr) is substantially identical to the claimed content. Application/Control Number: 10/517,669

Art Unit: 1793

With respect to claim 2, Chen et al. (603) disclose that the concentration of the binder phase falls gradually toward the body surface and the concentration of the dopant gradually increases toward the body surface (Figures 1 and 3).

With respect to claim 3, Chen et al. (603) do not disclose the claimed features. However, it has been well held where the claimed and prior art products are identical or substantially identical in structure or composition, or are produced by identical or substantially identical processes, a prima facie case of either anticipation or obviousness has been established. In re Best, 562 F.2d 1252, 1255, 195 USPQ 430, 433 (CCPA 1977), MPEP 2112.01 [R-3] I. In the instant case, the claimed and Chen et al. (603)'s hard metal body are identical or substantially identical in structure or composition and are produced by identical or substantially identical processes, therefore a prima facie case of obviousness exists. The same grain sizes of WC containing the same element as dopant would be expected in the hard metal body of Chen et al. (603) as in the claimed hard metal substrate body.

With respect to claim 4, Chen et al. (603) disclose a surface layer of the hard metal body having a substantially binder-free-carbonitride phase of Group IVa, Va or VIa of the Periodic Table (col. 2, line 63 to col. 3, line 17).

With respect to claim 5, Chen et al. (603) disclose that in the surface region of the hard metal body, there is an enrichment with nitride or carbonitride of the metal dopant (col. 3, lines 11-43).

Response to Arguments

Application/Control Number: 10/517,669
Art Unit: 1793

 The applicant's arguments filed on January 31, 2008 have been fully considered but they are not persuasive.

The applicant argues that the objectives of Chen et al. (603) and the instant invention are different and the hard metal body of Chen et al. (603) comprises a third phase while the substantially two-phase hard metal substrate body of the instant invention consists essentially of a WC hard material phase consisting of WC and a binder phase. In response, see the grounds of the rejections of claims 1-5 in the paragraphs above. The motivation to develop the hard metal body of Chen et al. (603) does not have to be the same as that of the instant invention. See MPEP 2144 [R-5].

Conclusion

6. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, THIS ACTION IS MADE FINAL. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Art Unit: 1793

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Weiping Zhu whose telephone number is 571-272-6725. The examiner can normally be reached on 8:30-16:30 Monday to Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on 571-272-1244. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Roy King/ Supervisory Patent Examiner, Art Unit 1793

WZ

3/24/2008